



**IMPACT  
ENVIRONMENTAL  
GROUP**



**NATIONWIDE**

**ON-SITE AND FACTORY  
CONTAINER MAINTENANCE**



# INTRODUCTION

IEG strive to provide solutions for a sustainable future by reacting to industry needs. Utilising all materials so that today's redundant & scrap container stocks and damaged parts are re-manufactured, recycled and reused.

General maintenance, repairs and on-site refurbishment of containers brings financial benefit to our customers by removing the logistical burden of transporting them for a full factory refurbishment whilst also providing a quicker turnaround.

This booklet has been designed to provide clear and simple instructions in checklist format, using five main types of containers to illustrate when a container can be successfully refurbished on-site, when it will require factory refurbishment or when it is beyond economic repair. In circumstances where a container is deemed beyond repair, IEG can re-use and / or adapt the container for other purposes fulfilling our joint circular economic aims.



**OFFERING YOU THE  
FINANCIAL AND LOGISTICAL  
BENEFIT THAT ON-SITE  
REFURBISHMENT CAN BRING.**



Prior to any work being carried out, our approved on-site engineers will complete a full container inspection to ensure the work requested, which may include LOLER testing, is able to be carried out and finished as per the requirements of the depot. Our engineers will complete any customer site inductions required and will work in full compliance with our own and the customers safety, environmental and quality systems and procedures. Compliance will continually be monitored as part of safe contractor requirements.

IEG will always gain authorisation prior to attending your site, whilst always confirming the exact quantity, container type and requirements needed to ensure that you are fully aware and prepared for our arrival.

We request that all containers are readily available and free of any waste and we have a safe, clear and accessible area equivalent to 4 car parking spaces, ideally of hard-medium ground for work to be completed.

# EQUIPPED FOR THE JOB

The images below demonstrate the level of personal protective equipment worn by our on-site engineers, over and above basic site requirements to ensure their safety during on site repair and refurbishment work. For grinding and welding operations, PPE includes air fed breathing apparatus which is a HSE mandatory item; such work will also require the provision of a suitable, safe working area which must be segregated from all other activities.



**BASIC PPE**



**WELDING PPE**



**GRINDING PPE**



Hard hat may not be compatible with hot work equipment shown in pictures 2 and 3.

Each on-site repair and refurbishment crew will contain a minimum of one coded welder who will carry out load bearing component repairs, general patch work and fabrication.



# 4-WHEELED WASTE & RECYCLING CONTAINERS



## FULL ON-SITE REFURBISHMENT TO CONTAINER WITH NO EXTENSIVE BODY DAMAGE

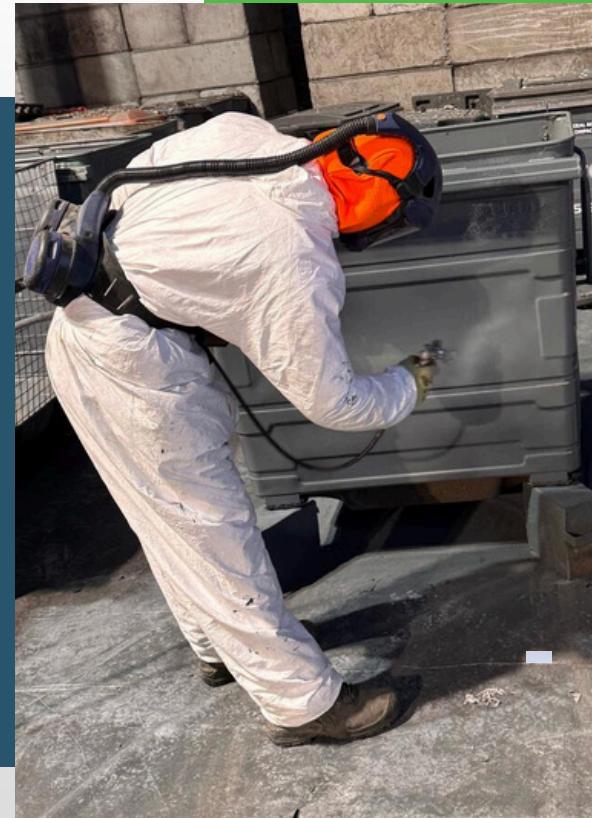
### CHECK-LIST



Please use this checklist to evaluate the extent of repair / refurbishment needed prior to sending containers off-site for a full factory refurbishment. All listed items can be completed on-site.

- REFURBISHMENT INCLUDING MINOR BODY RESHAPING
- LIDS - REPLACING OR CHANGING TO OTHER STYLES AND / OR COLOURS
- LOCKS - INCLUDING CHANGING FROM STANDARD TO NEW FOREST
- TAG FITTING AND HOLE CUTTING
- REBRANDING - CHANGING BODY COLOUR AND / OR FITTING LOGOS
- CASTOR REPLACEMENT - INCLUDING ADAPTION FROM STANDARD TO TOWING

4-WHEELED STEEL CONTAINERS	ON-SITE AT CUSTOMERS DEPOT	OFF-SITE AT REFURBISHMENT PLANT
PRESSURE WASH CLEAN	X	✓
SHOT BLASTING	X WIRE BRUSHED	✓
FITTING OF LOCKS	✓	✓
FITTING OF LIDS	✓	✓
FITTING OF CASTORS	✓	✓
RE-SPRAY / PAINTING	✓	✓
FITTING OF DANISH HANDLES	✓ BOLTED ON	✓ WELDED ON
WELDING	X	✓
REPLACEMENT FLOORS	X	✓
EXTENSIVE WELDING / RESHAPING & MODIFICATIONS (FITTING FORK POCKETS, DROPFRONTS ETC)	X	✓



# FRONT END LOADER CONTAINERS (FELS)



**FULL ON-SITE REFURBISHMENT TO  
CONTAINERS WITH NO EXTENSIVE BODY  
DAMAGE**

## CHECK-LIST



Please use this checklist to evaluate the extent of repair / refurbishment needed prior to sending containers off -site for a full factory refurbishment. All listed items can be completed on-site.

- ✓ LIDS - REPLACING OR CHANGING TO OTHER STYLES AND / OR COLOURS
- ✓ LID SECURITY PLATES
- ✓ LID STAY FIXINGS
- ✓ REBRANDING - CHANGING BODY COLOUR AND / OR FITTING LOGOS
- ✓ LID OVERTIP BAR REPLACEMENT
- ✓ SIDE SLIDING DOOR REPAIR / REPLACEMENT (WHERE APPLICABLE)
- ✓ MINOR BODY RESHAPING
- ✓ WELDING / REPAIRS TO LOAD BEARING COMPONENTS

FEL	ON-SITE AT CUSTOMERS DEPOT	OFF-SITE AT REFURBISHMENT PLANT
SHOT BLASTING	X WIRE BRUSHED	✓
FITTING OF LIDS	✓	✓
LID SECURITY PLATES	✓	✓
LID STAY FIXING	✓	✓
LID OVERTIP BAR	✓	✓
REPAIR / REPLACE SIDE DOORS	✓	✓
RE-SPRAY / PAINTING	✓	✓
MINOR BODY RESHAPING	✓	✓
WELDING LOAD BEARING COMPONENTS	✓	✓
REPLACEMENT FLOORS	X	✓
EXTENSIVE WELDING / RESHAPING & MODIFICATIONS (FITTING FORK POCKETS, EXTENSIVE PATCH WORK ETC)	X	✓



# REAR LOADER CONTAINER (RELS)



**FULL ON-SITE REFURBISHMENT TO  
CONTAINERS WITH NO EXTENSIVE BODY  
DAMAGE**

## CHECK-LIST



Please use this checklist to evaluate the extent of repair / refurbishment needed prior to sending containers off -site for a full factory refurbishment. All listed items can be completed on-site.

- LID REPLACEMENT
- ADDITIONAL LID SECURITY FIXINGS
- LID STAY FIXINGS
- REBRANDING - CHANGING BODY COLOUR AND / OR FITTING LOGOS
- CONTAINER OVERTIP BLOCK REPLACEMENT
- NEW SHEETING HOOKS
- MINOR BODY RESHAPING
- REAR DOOR REPAIR OR REPLACEMENT
- WELDING / REPAIRS TO LOAD BEARING COMPONENTS

REL	ON-SITE AT CUSTOMERS DEPOT	OFF-SITE AT REFURBISHMENT PLANT
SHOT BLASTING	X WIRE BRUSHED	✓
LID REPLACEMENT	✓	✓
LID SECURITY FIXINGS	✓	✓
LID STAY FIXING	✓	✓
LID OVERTIP BLOCK REPLACING	✓	✓
NEW SHEETING HOOKS	✓	✓
RE-SPRAY / PAINTING	✓	✓
MINOR BODY RESHAPING	✓	✓
REPAIR / REPLACE REAR DOORS	✓	✓
WELDING LOAD BEARING COMPONENTS	✓	✓
REPLACEMENT FLOORS	X	✓
EXTENSIVE WELDING / RESHAPING & MODIFICATIONS (FITTING FORK POCKETS, EXTENSIVE PATCH WORK ETC)	X	✓



# OPEN AND ENCLOSED SKIPS



**FULL ON-SITE REFURBISHMENT TO  
CONTAINERS WITH NO EXTENSIVE  
BODY DAMAGE**

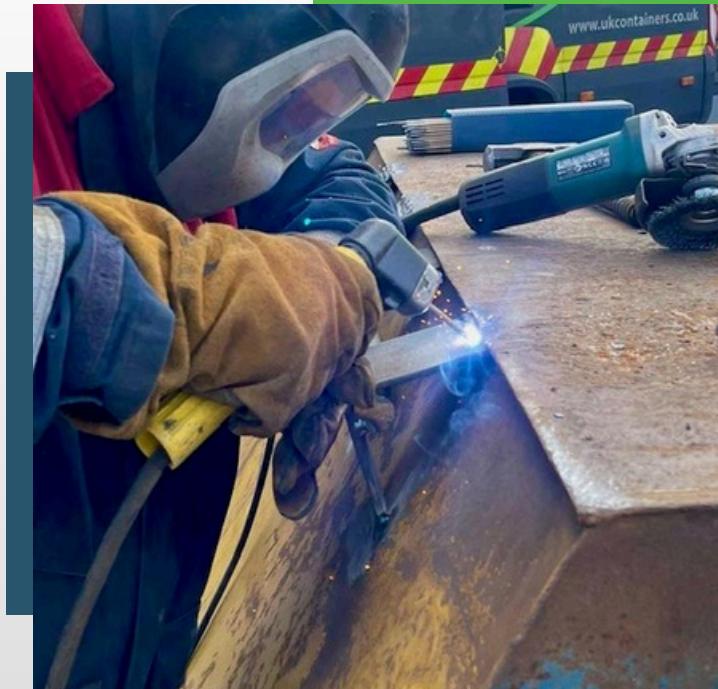
## CHECK-LIST



Please use this checklist to evaluate the extent of repair / refurbishment needed prior to sending containers off-site for a full factory refurbishment. All listed items can be completed on-site.

- ✓ STEEL LID REPLACEMENT - ENCLOSED SKIP
- ✓ LIFTING LUGS
- ✓ REBRANDING - CHANGING BODY COLOUR AND / OR FITTING LOGOS
- ✓ NEW SHEETING HOOKS
- ✓ MINOR BODY RESHAPING DOOR REPAIR OR REPLACEMENT - BUILDERS SKIPS
- ✓ WELDING / REPAIRS TO LOAD BEARING COMPONENTS

OPEN & ENCLOSED SKIPS	ON-SITE AT CUSTOMERS DEPOT	OFF-SITE AT REFURBISHMENT PLANT
SHOT BLASTING	X WIRE BRUSHED	✓
STEEL LID REPLACEMENT OR REPAIR	✓	✓
LIFTING LUGS	✓	✓
NEW SHEETING HOOKS	✓	✓
RE-SPRAY / PAINTING	✓	✓
MINOR BODY RESHAPING	✓	✓
DOOR REPAIR OR REPLACEMENT	✓	✓
WELDING LOAD BEARING COMPONENTS	✓	✓
REPLACEMENT FLOORS	X	✓
EXTENSIVE WELDING / RESHAPING & MODIFICATIONS (FITTING FORK POCKETS, EXTENSIVE PATCH WORK ETC)	X	✓



# ROLL ON / OFF CONTAINERS



**FULL ON-SITE REFURBISHMENT TO  
CONTAINERS WITH NO EXTENSIVE  
BODY DAMAGE**

## CHECK-LIST



Please use this checklist to evaluate the extent of repair / refurbishment needed prior to sending containers off-site for a full factory refurbishment. All listed items can be completed on-site.

- ✓ PRIMARY AND SECONDARY DOOR SECURITY FIXINGS REPAIR OR REPLACEMENT
- ✓ RATCHET FIXING REPLACEMENT
- ✓ DOOR STAY FIXINGS
- ✓ REBRANDING - CHANGING BODY COLOUR AND / OR FITTING LOGOS
- ✓ DEFLECTOR PLATE FITTING OR REPLACEMENT
- ✓ SHEETING HOOK REPAIR OR REPLACEMENT
- ✓ MINOR FABRICATION AND SMALL AREAS OF PATCH WORK
- ✓ REAR DOOR HINGE REPAIR OR REPLACEMENT
- ✓ LADDER MODIFICATION, REPAIR OR REMOVAL
- ✓ WHEEL REPAIR
- ✓ WELDING / REPAIRS TO LOAD BEARING COMPONENTS

ROLL ON / OFF	ON-SITE AT CUSTOMERS DEPOT	OFF-SITE AT REFURBISHMENT PLANT
SHOT BLASTING	X WIRE BRUSHED	✓
PRIMARY AND SECONDARY DOOR SECURITY FIXINGS REPAIR OR REPLACEMENT	✓	✓
RATCHET FIXING REPLACEMENT	✓	✓
DOOR STAY FIXINGS	✓	✓
REBRANDING - CHANGING BODY COLOUR AND / OR FITTING LOGOS	✓	✓
RE-SPRAY / PAINTING	✓	✓
DEFLECTOR PLATE FITTING OR REPLACEMENT	✓	✓
SHEETING HOOK REPAIR OR REPLACEMENT	✓	✓
MINOR FABRICATION AND SMALL AREAS OF PATCH WORK	✓	✓
REAR DOOR HINGE REPAIR OR REPLACEMENT	✓	✓
LADDER MODIFICATION, REPAIR OR REMOVAL	✓	✓
WHEEL REPAIR	✓	✓
WELDING / REPAIRS TO LOAD BEARING COMPONENTS	✓	✓
REPLACEMENT FLOORS	X	✓
EXTENSIVE WELDING / RESHAPING & MODIFICATIONS (REPLACEMENT DOOR, BALE BAR, EXTENSIVE PATCH WORK ETC)	X	✓





**IMPACT  
ENVIRONMENTAL  
GROUP**

**COMPREHENSIVE PARTNER TO THE  
WASTE & RECYCLING INDUSTRY**

**New Steel  
Containers**

**Container  
Refurbishment**

**Lids, Spares &  
Accessories**

**Compactors, Balers  
& Consumables**

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